

**BEST AVAILABLE COPY**

USPTO Customer No. 25280  
Serial No: 10/748,627

Inventor(s): Danielson et al  
Case No: 5465A

**IN THE CLAIMS**

1. (Currently Amended) A substantially colorless polyester fiber or article comprising:
  - (a) a bluing agent, said bluing agent comprising at least two different additive compounds that, in combination, provide bluing effects within said fiber or article; wherein said combination of additive compounds when applied in such fiber or article exhibit at least one absorption peak and a  $\lambda_{\max}$  between 565 and 590 nm; and
  - (b) wherein said polyester fiber or article comprises a bluing agent concentration in total parts by weight of said bluing agent of less than ~~between about 0.001 and 100~~ parts per million of said polyester fiber or article, wherein said polyester fiber or article is substantially colorless.
2. (Previously Presented) The polyester fiber or article of claim 1 wherein said fiber or article further comprises an ultraviolet light absorbing compound.
3. (Currently Amended) A liquid solution or dispersion comprising at least one ultraviolet absorber compound and at least a first and a second colorant compound in combination forming a bluing agent, wherein said first and second colorant compounds each independently are capable of transmitting blue light, said bluing agent exhibiting at least one absorption peak and a  $\lambda_{\max}$  between 565 and 590 nm within said polyester fiber or article; and wherein said polyester fiber or article with said bluing agent is adapted for providing anti-yellowing effects when applied to thermoplastics, further wherein said bluing agent is provided in a concentration of less than about 100

**BEST AVAILABLE COPY**

USPTO Customer No. 25280

Serial No: 10/748,627

Inventor(s): Danielson et al

Case No: 5465A

parts per million, further wherein when said liquid solution or dispersion adapted for making a substantially colorless article.

4. (Previously Presented) The liquid solution of claim 3 wherein said bluing agent comprises at least two solvent violet dyes, each of said dyes being capable of absorbing blue light.

5. (Currently Amended) A substantially colorless thermoplastic fiber or article comprising a bluing agent, said bluing agent comprising at least two additive compounds that, in combination, provide bluing effects within said fiber or article, wherein said combination of additive compounds when applied in such fiber or article exhibit at least one absorption peak and  $\lambda_{\max}$  between about 565 and 590 nanometers, said bluing agent provided in said thermoplastic fiber or article in a concentration level in the range of less than about 0.001 to about 100 ppm of the total parts of thermoplastic, wherein said bluing agent concentration results in a fiber or article that is substantially colorless.

6. (Previously Presented) The thermoplastic fiber or article of claim 5 wherein said fiber or article further comprises an ultraviolet light absorbing compound.

7. (Previously Presented) The thermoplastic fiber or article of claim 5 wherein said two additive compounds each are liquids at ambient temperature.

**BEST AVAILABLE COPY**

USPTO Customer No. 25280  
Serial No: 10/748,627

Inventor(s): Danielson et al  
Case No: 5465A

8. (Previously Presented) The thermoplastic fiber or article of claim 5, wherein said two additive compounds each comprise solvent violet dyes.

9. (Currently Amended) A method of reducing the yellowing of a thermoplastic product, said method comprising the following steps:

- (a) providing a molten thermoplastic formulation;
- (b) introducing a bluing agent composition into said molten thermoplastic formulation, said bluing agent composition comprising a combination of at least two additive compounds,
- (c) wherein said combination of additive compounds when applied in such fiber or article exhibits at least one absorption peak and  $\lambda_{\text{max}}$  between about 565 and 590 nanometers; and
- (d) cooling said molten thermoplastic formulation to a predetermined product shape; and
- (e) wherein said bluing agent composition is provided in a concentration of less than about 100 ppm of the total parts of thermoplastic, wherein said bluing agent renders said thermoplastic product substantially colorless.

10. (Previously Presented) The method of claim 9 wherein said molten thermoplastic formulation is formed from a feedstock, said feedstock comprising polyester.

## BEST AVAILABLE COPY

USPTO Customer No. 25280

Serial No: 10/748,627

Inventor(s): Danielson et al

Case No: 5465A

11. (Previously Presented) The method of claim 10, wherein said product shape comprises a container.

12. (Previously Presented) The method of claim 9 further comprising the addition of an ultraviolet light absorbing compound in connection with step (b).

13. (Previously Presented) The method of claim 12, wherein said ultraviolet light absorbing compound comprises a benzotriazole.

14. (Previously Presented) The method of claim 13, wherein said benzotriazole is applied in a concentration relative to the thermoplastic composition of between about 0.01% and about 1% by weight of the thermoplastic composition.